



1. Identification

Product identifier	TAP-312 AS	
Other means of identification		
Brand Code	8792	
Recommended use	For Industrial Use Only	
Recommended restrictions	Avoid dry cutting, blasting, or dust generation.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	HarbisonWalker International	
Address	1305 Cherrington Parkway, Suite 100	
	Moon Township, Pennsylvania 15108 US	
Telephone	General Phone: 412-375	-6600
Website	www.thinkHWI.com	
Emergency phone number	Not available.	

2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Label elements

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

Hazard(s) not otherwise classified (HNOC)

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
MAGNESIA, DEADBURNED BLEND		1309-48-4	70 - 90
Graphite		7782-42-5	10 - 25
Aluminium		7429-90-5	2.5 - 10
Silicon		7440-21-3	1 - 2.5
Phenol		108-95-2	0.1 - 2.5
Ethane-1,2-diol		107-21-1	< 0.5
Other components below reportabl	e levels		2.5 - 10

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
5. Fire-fighting measures	
Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	Not applicable.
Special protective equipment and precautions for firefighters	Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре `	Value	Form
Aluminium (CAS 7429-90-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Graphite (CAS 7782-42-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
MAGNESIA, DEADBURNED BLEND (CAS 1309-48-4)	PEL	15 mg/m3	Total particulate.
Silicon (CAS 7440-21-3)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
US. OSHA Table Z-3 (29 CFR 1910.	1000)		
Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	
MAGNESIA, DEADBURNED BLEND (CAS 1309-48-4)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Components	Values Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
MAGNESIA, DEADBURNED BLEND (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
US. NIOSH: Pocket Guide to Components	o Chemical Hazards Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Respirable.
		5 mg/m3	Welding fume or pyrophoric powder.
		10 mg/m3	Total
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m3	Respirable.
Silicon (CAS 7440-21-3)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
iological limit values	No biological exposure limits noted f	or the ingredient(s).	
xposure guidelines	The resin binder in this product was free-phenol (less than 100ppm in thi conditions, thermal decomposition p formaldehyde, phenol and aromatic	s refractory product) and no fre roducts may still include carbor	e-formaldehyde. Under certai
ppropriate engineering ontrols	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.		
dividual protection measures,	such as personal protective equipn		
Eye/face protection	Wear safety glasses with side shield	s (or goggles).	
Skin protection Hand protection	Wear appropriate chemical resistant	gloves.	
Other	Wear suitable protective clothing.		
Respiratory protection	Use a NIOSH/MSHA approved respinet exceeding the exposure limits.	irator if there is a risk of exposu	re to dust/fume at levels
Thermal hazards	Wear appropriate thermal protective	clothing, when necessary.	

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Brick or Cast Shape Solid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.

Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
10. Stability and reactivity	,
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous	No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional.

The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics/specialties such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.

Incompatible materialsStrong oxidizing agents.
Incompatibility is based strictly upon potential theoretical reactions between chemicals and may
not be specific to industrial application exposure.Hazardous decompositionNo hazardous decomposition products are known.

products

reactions

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.
Information on toxicological effe	ects
Acute toxicity	Not available.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitizatior	1
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Not classifiable as to carcinogenicity to humans.
IARC Monographs. Overall I	Evaluation of Carcinogenicity
Not listed.	
	d Substances (29 CFR 1910.1001-1052)
Not regulated.	ogram (NTP) Report on Carcinogens
Not listed.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
12. Ecological information	1
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
13. Disposal consideration	ns
Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.
Hazardous waste code	Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.
Waste from residues / unused products	Not available.
Contaminated packaging	Not available.
14. Transport information	
DOT	
Not regulated as dangerous of	oods

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory information

US federal regulations	 Federal regulations This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product and 				
		nical substance inventory w			
TSCA Section 12(b) Expo	CA Section 12(b) Export Notification (40 CFR 707, Subpt. D)				
Not regulated. CERCLA Hazardous Subs	tance List (40 CFR 30)2.4)			
Not listed.					
SARA 304 Emergency rele	ease notification				
Not regulated. OSHA Specifically Regula	ted Substances (29 C	FR 1910.1001-1052)			
Not regulated.					
Superfund Amendments and I		f 1986 (SARA)			
SARA 302 Extremely haza	ardous substance				
Not listed. SARA 311/312 Hazardous	No (Exempt)				
chemical					
SARA 313 (TRI reporting) Chemical name		CAS number	% by wt.		
Aluminium		7429-90-5	2.5 - 10		
Other federal regulations					
Clean Air Act (CAA) Secti	on 112 Hazardous Air	Pollutants (HAPs) List			
Not regulated.					
Clean Air Act (CAA) Secti	on 112(r) Accidental F	Release Prevention (40 Cl	FR 68.130)		
Not regulated.					
Safe Drinking Water Act (SDWA)	Not regulated.				
US state regulations					
California Proposition 65					
	cancer, and Ethane-1,2	e you to Formaldehyde, wl 2-diol, which is known to the n. For more information go	e State of California to ca	ause birth defects or	
	•	e/Developmental toxin	Ũ	0	
Ethane-1,2-diol (C	AS 107-21-1)	Listed: June 1 Safer Consumer Products		le Regs, tit. 22, 69502.3,	
Aluminium (CAS 7 MAGNESIA, DEAI	429-90-5) DBURNED BLEND (CA	AS 1309-48-4)			
International Inventories					
Country(s) or region	Inventory name			On inventory (yes/no)*	
Australia	Australian Inventor	ry of Chemical Substances	(AICS)	Yes	
Canada	Domestic Substan	ces List (DSL)		Yes	
Canada	Non-Domestic Sub	ostances List (NDSL)		No	
China	Inventory of Existing Chemical Substances in China (IECSC)		China (IECSC)	Yes	
Europe	-	y of Existing Commercial C		Nc	
Europe	European List of Notified Chemical Substances (ELINCS)			No	
Japan				No	
Korea	Existing Chemicals	-	- *	Yes	

New Zealand Inventory

New Zealand

Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-26-2015
Revision date	04-22-2021
Version #	02
Disclaimer	This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.